



The Rio is available with the following manufacturing options:-

Fully Mechanical Flush Sash Windows (not available on doors):

Mechanical Outer/Mechanical Sash Construction Method (MO-MS)

OUTSIDE

INSIDE



Mechanical Joint

Mechanical Joint

- 52mm & 62mm outer frame only
- Mechanically joined on both the internal and external sides
- Can be supplied unglazed

External Timber Look Welded Flush Sash Windows

ETL Outer/ETL Weld Sash Construction Method (TWO/TWS)

OUTSIDE

INSIDE



ETL Weld

Pinch Weld

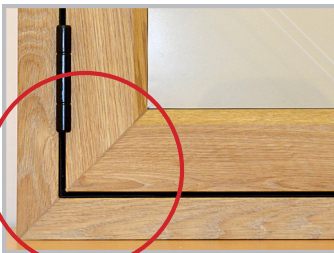
- 52mm outer frame only
- External Timber Look Weld on external side of outerframe
- Pinch Weld on internal side of outerframe
- External Timber Look Weld on external side of sash
- Pinch Weld on internal side of sash
- Can be supplied unglazed

Welded Flush Sash Windows

Welded Outer/Welded Sash Construction Method (WO-WS)

OUTSIDE

INSIDE



Pinch Weld

Grooved Weld

- 52mm, 62mm and 72mm outer frames
- Pinch or Grooved Weld outerframes on both the internal and external sides
- Pinch or Grooved Weld sashes on both the internal and external sides
- Can be supplied unglazed

For further assistance, call 01702 613733

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The R7, from the Residence Collection is available with the following manufacturing options:-

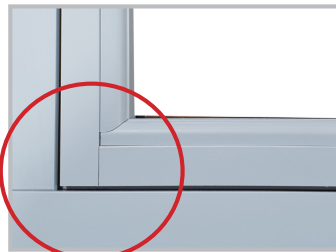
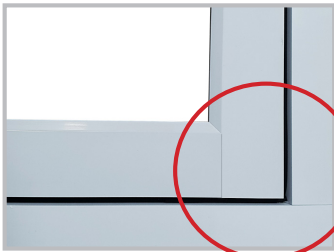


Fully Mechanical Flush Sash Windows & Open Out Doors

Mechanical Outer/Mechanical Sash Construction Method (MO-MS)

OUTSIDE

INSIDE



Mechanical Join

Mechanical Join

- Mechanically joined on both the internal and external sides and will be supplied fully glass bonded

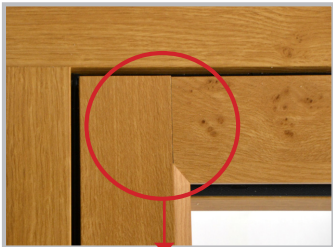


External Timber Look Welded Flush Sash Windows and Open Out Doors

Mechanical Outer/ETL Weld Sash Construction Method (MO-TWS)

OUTSIDE

INSIDE



ETL Weld

Pinch Weld

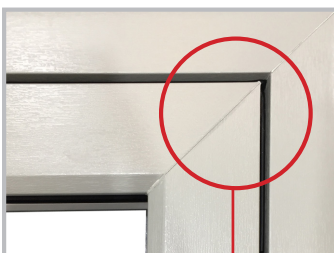
- Mechanically joined Outerframes on both the internal and external sides
- External Timber Look Weld on external side of sash
- Pinch Weld on internal side of sash
- Can be supplied unglazed

Pinch Welded Flush Sash Windows and Open Out/Open In Doors

Welded Outer/Welded Sash Construction Method (WO-WS)

OUTSIDE

INSIDE



Pinch Weld

Pinch Weld

- Pinch Weld outerframes on both the internal and external sides
- Pinch Weld sashes on both the internal and external sides
- Can be supplied unglazed

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The R9, from the Residence Collection is available with the following manufacturing options:-



Fully Mechanical Flush Sash Windows & Open Out Doors

Mechanical Outer/Mechanical Sash Construction Method (MO-MS)

OUTSIDE



Mechanical Join

INSIDE



Mechanical Join

- Mechanically joined on both the internal and external sides and will be supplied fully glass bonded



External Timber Look Welded Flush Sash Windows and Open Out Doors

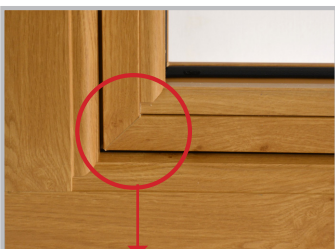
Mechanical Outer/ETL Weld Sash Construction Method (MO-TWS)

OUTSIDE



ETL Weld

INSIDE



Pinch Weld

- Mechanically joined Outerframes on both the internal and external sides
- External Timber Look Weld on external side of sash
- Pinch Weld on internal side of sash
- Can be supplied unglazed

Pinch Welded Flush Sash Windows and Open Out/Open In Doors

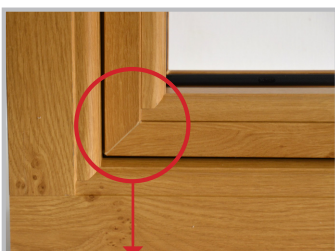
Mechanical Outer/Welded Sash Construction Method (MO-WS)

OUTSIDE



Pinch Weld

INSIDE



Pinch Weld

- Mechanically joined Outerframes on both the internal and external sides
- Pinch Weld on both the internal and external sides of the sash
- Pinch Welds are not available on R9 outerframes due to frame depth
- Can be supplied unglazed

For further assistance, call 01702 613733

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